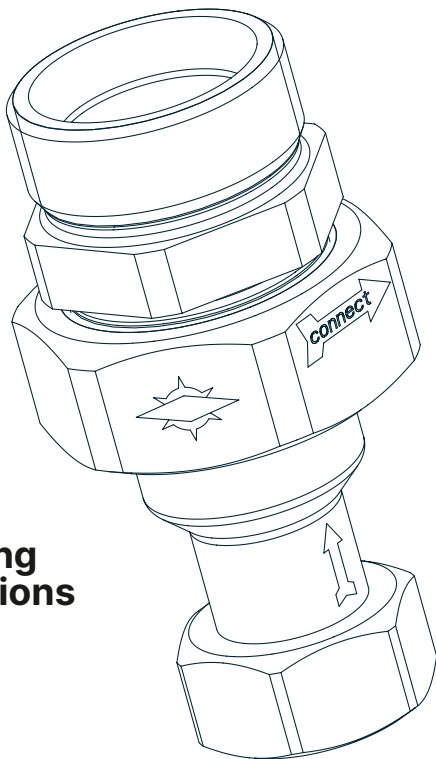




HEROSE



Operating instructions

Art.-No.: 37000.0005.0100

DE

EN

ES

FR

ZH

...

Important

Read carefully before use.

Retain for later use.



5th issue 04/2026

The transmission or duplication of this document and the use or communication of its content are forbidden unless expressly permitted. Any violations shall result in liability for damages. All rights in the event of patent, utility model or registered design are reserved. We reserve the right to make changes and correct errors.

Assembly, maintenance and operating instructions

Designation
Globe valve with non-return function

Model number
T118

Table of contents

About these instructions EN 04

Safety EN 04

Transport and storage EN 07

Description of the valve EN 07

Assembly..... EN 11

Operation EN 12

Maintenance and service..... EN 13

Disassembly and disposal EN 15

DE

EN

ES

FR

ZH

...

About these instructions

Principles

The operating instructions are part of the valve named on the front page.

Applicable documents

Document	Contents
Catalogue page	Description of the valve

For accessories, refer to the respective manufacturer's documentation.

Hazard levels

The warning notes are marked and classified according to the following hazard levels:

DANGER

Identifies a hazard with a high risk level that will result in death or serious injury.

WARNING

Identifies a hazard with a medium risk level, which may lead to death or serious injury.

CAUTION

Identifies a hazard with a low risk level, which may lead to minor or moderate injury.

NOTICE

Identifies a risk to property. Damage to property may occur if this notice is ignored.

Safety

Intended application

The valve is intended for installation in a pipeline and pressure tank system in order to block media or allow them to pass through within the permissible operating conditions. The permissible operating conditions are specified in these operating instructions.

The valve is suitable for the media listed in these operating instructions; see section "Media". Operating conditions and applications deviating from these require the approval of the manufacturer.

Only media may be employed to which the materials used for the valve body and seals are resistant. Contaminated media or usage outside of the pressure and temperature specifications can lead to damage to the valve body and seals.

Avoidance of foreseeable incorrect use

- › Never exceed the permissible usage limits specified in the data sheet or in the documentation with regard to pressure, temperature, etc.
- › Follow all safety instructions and operating procedures in these operating instructions.

Meaning of the operating Instructions

The operating instructions are to be read and followed by the responsible technical personnel before mounting and start-up. As part of the valve the operating instructions must always be available close to it. People could be seriously injured or killed if the operating instructions are not followed.

- › Read and observe the operating instructions before using the valve.
- › Retain the operating instructions and make sure they are available.
- › Pass on the operating instructions to subsequent users.

Requirements for people who work with the valve

People could be seriously injured or killed if the valve is used improperly. In order to avoid accidents, all persons who work on the valve must meet the following minimum requirements:

- › They are physically capable of controlling the valve.
- › They can safely carry out the work with the valve within the scope of these operating instructions.
- › They understand the operating principles of the valve within the scope of their work and are able to recognise and avoid the hazards of the work.
- › They have understood the operating instructions and are able to implement the information of the operating instructions accordingly.

Personal protective equipment

Missing or unsuitable personal protective equipment increases the risk of damage to health and injuries to people.

- › The following protective equipment is to be provided and worn during work:
 - » Protective clothing
 - » Safety shoes
- › Define and use additional protective equipment depending on the application and the media:
 - » Safety gloves
 - » Eye protection
 - » Ear protection
- › Wear the specified personal protective equipment for all work on the valve.

Additional equipment and spare parts

Additional equipment and spare parts not conforming to the manufacturer's requirements can negatively affect the operational safety of the valve and cause accidents.

- › To ensure operational safety, use original parts or parts that conform to the manufacturer's requirements. If in doubt, have these confirmed by the dealer or manufacturer.

Adhere to the technical thresholds

If the technical thresholds for the valve are not adhered to, the pressure regulator may sustain damage, accidents may be caused and people may be seriously injured or killed.

- › Adhere to the thresholds. See section "Description of the valve".
- › This product is designed for ≤ 500 loading cycles at pressure differences from zero to PN and any number of loading cycles at pressure differences not exceeding $0.1 \times \text{PN}$.

Safety instructions

DANGER

Hazardous medium.

Escaping operating medium can lead to poisoning, burns and caustic burns!

- › Wear the prescribed protective equipment.
- › Provide suitable collecting containers.

WARNING

Harmful and/or hot/cold conveyed media, lubricants and fuels.

Hazardous for persons and the environment!

- › Collect and dispose of rinsing medium and any residual media.

- › Wear protective clothing and a protective mask.
- › Observe legal regulations regarding the disposal of harmful media.

! WARNING

Risk of injury if maintenance work is done incorrectly.

Incorrect maintenance can lead to serious injury and considerable material damage.

- › Before the start of work, ensure there is sufficient room for doing the work.
- › Ensure the space around the work is tidy and clean! Parts and tools in loose piles or lying around are hazard sources.
- › If parts have been removed, take care to assemble correctly and re-install all attachment items.
- › Before putting back into service, ensure:
 - › All maintenance work has been carried out and completed.
 - › There are no persons in the hazard area.
 - › All covers and safety devices are installed and operating correctly.

! CAUTION

Cold/hot pipelines and/or fittings.

Risk of injury due to thermal influences!

- › Insulate fittings.
- › Attach warning signs.

Medium escaping at high speed and high/low temperature.

Risk of injury!

- › Wear the prescribed protective equipment.

! NOTICE

Impermissible stress due to operating conditions and extensions / added structures.

- › Leakage or rupture of the valve body!
- › Provide suitable support.

- › Additional loads, such as traffic, wind or earthquakes, are not explicitly taken into account by default and require separate sizing.

Condensation in air conditioning, cooling and refrigeration plants.

Icing!

Blocking of the actuation mechanism!

Damage due to corrosion!

- › Insulate valves with diffusion-tight material.

Improper mounting.

Damage to the valve!

- › Remove cover caps before mounting.
- › Clean the sealing surfaces.
- › Protect the body against hammering.

Painting of fittings and pipelines.

Functional impairment of the valve / loss of information!

- › Protect stem, plastic parts and type plate against the application of paint.

Impermissible stress.

Damage to the control mechanism!

- › Do not use the valve as a foothold.

Exceeding the maximum permissible operating conditions.

Damage to the valve!

- › The maximum permissible working pressure must not be exceeded, and the minimum and maximum allowable working temperatures must be observed.

Particles and other contaminants in the conveyed medium.

Damage to the valve / leak!

- › Remove particles/contaminants from the conveyed medium.
- › It is recommended to install strainers / dirt filters in the pipework system.

Transport and storage

Inspection of condition on delivery

- › Inspect the valve for damage upon receipt.
- › In case of transport damage, determine and document the precise extent of the damage, and report it immediately to the supplying dealer / carrier and the insurer.

Transportation

- › Transport the valve in the packaging supplied.
The valve is delivered ready to operate with lateral connections protected by cover caps.

- › Protect the valve against shocks, impacts, vibrations and dirt.
- › Adhere to a transport temperature range of -20 °C to +65 °C.

Storage

- › Store the valve in a clean and dry place.
- › Make use of a desiccant or heating in damp storerooms to prevent the formation of condensation.
- › Adhere to a storage temperature range of -20 °C to +65 °C.

Description of the valve

Refer to the respective catalogue page for further detailed information.

Structure

Design

Non-automatic opening and closing globe valve executed as a coupling in a pipeline.
Non-return valve in the assembled state. Automatically closing globe valve by disconnecting the union nut.

Component	Design
Body	Straight type, straight flow direction
Bonnet	bolted on, stem movement through actuation of the union nut
Obturator	Closing element with seal made of non-metallic materials
Body end	with threaded end

Marking

The valves are provided with an individual marking for identification.

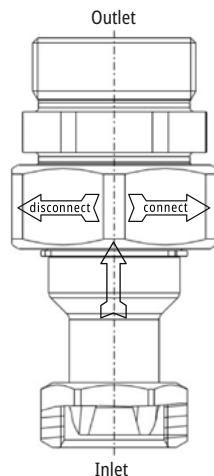
Symbol	Explanation
PNxxx	Rated working pressure (max. permissible working pressure)
-xxx °C / +xxx °C	Temperature, min. / max.
	Manufacturer's mark "HEROSE"
e.g. 01/18	Year of construction MM/YY
T118	Type
e.g. 01234567	Serial no.
 	Actuation arrows
	Flow direction arrow
e.g. CF8 / 1.4308	Material

Intended application

The T118 globe valve serves as a union between combined pressure regulator and tank.

The T118 globe valve is to be installed in such a way that the valve is positioned vertically and the medium flowing through it enters under the main seat. The T118 globe valve must be installed vertically in the direction of the arrow.

When the 50AF union nut is loosened ("disconnected"), the valve seat closes and the pipeline on the outlet side is shut off. After the closure of the closing element, the pressure on the inlet side is dissipated via two bores in the union nut. Following the pressure relief, the inlet part can be dismantled together with the combined pressure regulator.



Operational data

Type	Nominal pressure	Temperature	Max. working pressure
T118	PN50	-196 °C bis +65 °C	50 bar

Type	K _{vs} value	C _v value
T118	2,0 m³/h	2,3 gal/min

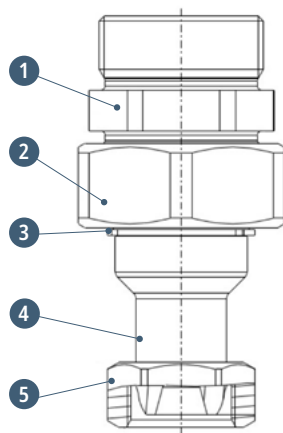
Media

Gases, cryogenic liquefied gases and their gas mixtures, such as:

Name			
Argon	Chlorotrifluoromethane	Nitrous oxide	Ethane
Ethylene	Carbon dioxide	Carbon monoxide	Krypton
LNG	Methane	Oxygen	Nitrogen
Trifluoromethane			

The use of other media is only permitted after consultation with the manufacturer.

Materials



No.	Name	Material
1	Bonnet of body	1.4571
2	Union nut 50 mm AF	1.4301
3	Circlip	1.4122
4	Lower part of body	1.4571
5	Union nut 32 mm AF	1.4301

Scope of delivery

- › Valve
- › Operating instructions

Dimensions and weights

See catalogue page.

Lifetime

The user is obligated to use HEROSE products only for their intended purpose. In this case, a technical service life may be assumed in accordance with the underlying product standards (e.g. EN1626 for shut-off valves and EN ISO 4126-1 for safety valves).

The technical service life can be restarted several times through the exchange of wearing parts within the context of the maintenance intervals, and lifetimes of more than 10 years can be achieved.

If products are stored for a period exceeding 3 years, then the synthetic material components and elastomer sealing elements fitted to the product should be replaced as a precautionary measure before mounting and use.

Assembly

Installation position

With regard to the installation position, pay attention to the arrow showing the flow direction. Installation of the valve in vertical position. The outlet side faces vertically upwards.

Fitting Notice

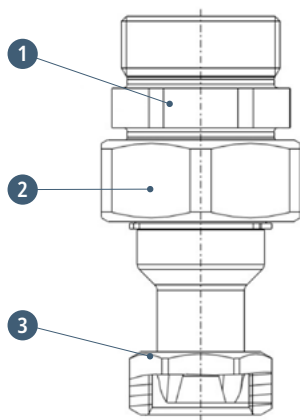
- › Use suitable tools.
 - » Open-ended spanners 50 mm, 32 mm and 41 mm AF
- › Clean tools before fitting!
- › Open the packaging only directly before the mounting. Free of oil and grease for oxygen (O2).

Valves for oxygen are permanently marked with "O2".

Take note of the HEROSE information sheet "O2 instructions".

- › Only install the valve if the maximum working pressure and operating conditions correspond to the marking on the valve.
- › Remove protective caps or covers before mounting.
- › Inspect the valve for contamination and damage. **Do not** install a damaged or dirty valve.
- › Remove any dirt and residues from the pipeline and valve in order to prevent leaks.
- › Avoid damaging the connections. The sealing surfaces must remain clean and intact.
- › Seal the valve with suitable seals. No sealant (sealing tape, liquid sealing tape) may enter the valve. Respect the suitability for use with O2.
- › Connect pipelines in a force-free and torque-free manner. Stress-free mounting.
- › To ensure trouble-free operation, no impermissible static, thermal or dynamic stresses may be transmitted to the valve. Observe reaction forces.
- › Temperature-dependent changes in length in the pipework system must be compensated with expansion joints.
- › The valve is supported by the pipework system.
- › The valve must be protected against dirt and damage during construction work.
- › Check the leak-tightness.

Tightening torques



No.	Union nut	Tightening torque
1	Bonnet of body M40x2	100 Nm
2	50 mm AF - M40x2	100 Nm
3	32 mm AF - M26x1.5	80 Nm

Operation

The T118 globe valve serves as a fitting between combined pressure regulator and tank. With the help of this valve the combined pressure regulator can be replaced without having to empty the tank.

The following steps are necessary for this.

- › Depressurise the combined pressure regulator with the globe valves.
- › Cool down/heat up to ambient temperature, -40°C to $+65^{\circ}\text{C}$.
- › Loosen ("disconnect") the 50AF union nut until the valve seat is closed.

- › The pipeline on the outlet side is shut off.
- › After the closing of the main seat, the pressure on the inlet side is dissipated via bores in the union nut.
- › After pressure relief, dismantle the inlet part together with the combined pressure regulator.
- › Protect the outlet part against ingress of dirt and moisture.
- › After dismantling, separate the inlet part from the combined pressure regulator.

- › Clean, free from oil and grease for O₂ application.
- › Inspect for damage.
 - › NOTICE! Damage to the system possible! **Do not** install a damaged or dirty inlet part!
- › Mount on the replacement regulator, tightening torque 80 Nm.
- › Replace the O-ring every time the outlet part is dismantled.
- › Clean the outlet part, free from oil and grease for O₂ application.
- › Inspect for damage.
 - › NOTICE! Damage to the system possible! **Do not** install a damaged or dirty outlet part!
- › Mount the inlet part with the combined pressure regulator.
- › Tighten the union nut ("connect") until

- the valve seat opens, tightening torque 100 Nm.
- › Install the combined pressure regulator in the system.
- › Open the globe valves.
 - › System is ready for operation.

Maintenance and service

Safety during cleaning

- › Take note of the specifications in the safety data sheet, the general occupational health and safety rules and the HEROSE information sheet "Use with oxygen" if degreasers are used for process-related reasons for the cleaning of bearing parts, unions and other precision parts.

Maintenance

The maintenance and inspection intervals must be defined by the operating company according to the operating conditions and the national regulations. The manufacturer's general recommendations for the maintenance and inspection of the valve are given in the table below and are based on the national standards of the country of manufacture.

Inspection and maintenance intervals

Recommended intervals		
Inspection	Interval	Scope
Inspection	During start-up	› Visual inspection › of the valve for damage › of the valving marking for legibility › Leak-tightness › between bonnet and lower part › of the valve seat › Test the opening and closing functions of the valve.

Inspection	Interval	Scope
Functional testing	Inspection and maintenance in accordance with the respective legal regulations. In Germany, for example, according to the Operational Safety Ordinance	› Test the opening and closing functions of the valve including a visual inspection.
External inspection	Inspection and maintenance in accordance with the respective legal regulations. In Germany, for example, according to the Operational Safety Ordinance	› Function and tightness test including visual inspection.
Internal inspection	Every 5 years or ≥ 500 loading cycles	› Replacement of all sealing elements if the tightness test, functional test and visual inspection yield negative results.
Strength test	Every 10 years	› Replacement of all sealing elements, including a function, leak and pressure test as well as an inspection.

Fault table

Fault	Cause	Remedy
Leak between bonnet and lower part	Bonnet loose	› Tighten the 50AF union nut.
	O-ring damaged	› Replace O-ring.
Leak in the seating	Foreign body between stem and seat	› Remove foreign body / flush the system.
	Seating damaged	› Replace bonnet.
	Stem sealing surface damaged	› Replace bonnet.

Spare parts

We require the following details for your spare part orders:

- › article no. of the spare part package,
- › desired delivery quantity,
- › dispatch and delivery address,
- › desired method of dispatch.

Returns / complaints

Use the Service form in case of returns/complaints.



Contact in case of service:

herose.com → Service → Complaints
E-Mail: service@herose.com

Disassembly and disposal

Notices regarding the disassembly

- › Take note of all national and local safety requirements.
- › The pipework system must be depressurised.
- › The medium and valve must be at ambient temperature.
- › Aerate / flush the pipework system in the case of corrosive and aggressive media.

Disposal

- › Dismantle the valve.
Collect greases and lubricating fluids during dismantling.
- › Separate the materials:
 - » Metal
 - » Synthetic material
 - » Electronic scrap
 - » Greases and lubricating fluids
- › Carry out a sorted disposal of the materials.

 **HEROSE Americas, Inc.**
Charlotte, US

 **HEROSE Ltd.**
Doncaster, GB

 **Mack Valves India Pty Ltd.**
Pune, IN

HEROSE Ibérica, S. L.
Barcelona, ES

 **HEROSE GmbH**
Bad Oldesloe, DE

 **HEROSE Valves Co., Ltd.**
Dalian, CN

 **Mack Valves Pty Ltd.**
Kilsyth, AU

Responsible importer acc. to local regulations

United Kingdom
HEROSE Ltd.
Unit 13 Durham Lane
Doncaster, DN3 3FE
United Kingdom
+44 1302 773 114
info@herose.co.uk

Manufacturing & Service

European Union
HEROSE GmbH
Armaturen und Metalle
Elly-Heuss-Knapp Str. 12
23843 Bad Oldesloe
Germany
+49 4531 509-0
info@herose.com

America
HEROSE Americas, Inc.
15050 Choate Circle,
Suite E
Charlotte, NC 28273
America

United Kingdom
HEROSE Ltd.
Unit 13 Durham Lane
Doncaster, DN3 3FE
United Kingdom
+44 1302 773 114
info@herose.co.uk

India
Mack Valves India Pvt. Ltd.
Plot No 53, F-II Block
MIDC, Pimpri, Pune,
MH - 411018
India
+91 20 6718 1614
info.india@mackvalves.in

Australia
Mack Valves Pty. Ltd.
Unit 3/34 Garden Street
Kilsyth VIC 3137
Australia
+61 3 9737 5200
sales@mackvalves.com

P.R. China
HEROSE Trading Co., Ltd.
Wanda Road 41-16#,
Building 33, Kaifuqu
Dalian 116600
China
+86 411 661 643 88
info@herose.cn



Please scan the QR code to obtain other
available languages of these operating instructions
or go online to:
products.herose.com/manuals



HEROSE GMBH | Armaturen und Metalle

📍 Elly-Heuss-Knapp-Straße 12
23843 Bad Oldesloe – Germany

☎ +49 4531 509 – 0

✉ info@herose.com

🌐 www.herose.com

HEROSE

Built to Endure